



Formulation

High Gloss Direct-to-Metal Acrylic HALOX[®] 550, FLASH-X[®] 150

Add the following under good agitation

Grind	% Wt./Wt.	Class	Supplier
Water	6.52		
Tamol 681	0.64	Surfactant	Dow
Surfynol 104A	0.2	Surfactant	Evonik
Drewplus L 405	0.1	Defoamer	Ashland
Acrysol RM-825	0.1	Rheology modifier	Dow
Ti-Pure R 706	18.71	Pigment	Chemours
HALOX [®] 550	2	Corrosion Inhibitor	ICL

High Speed Disperse to a 6+ Hegman Grind

Letdown

EPS 2504	56.76	Resin	EPS
Water	7.23		
Ammonium hydroxide (28%)	0.2	Buffer	
Texanol	7.04	Coalescent	Eastman
HALOX [®] FLASH-X [®] 150	0.5	Flash rust inhibitor	ICL
TOTAL	100		

Formula Constants

% Solids/Wt.	44.69
% Solids/Vol.	33.71
VOC g/l	211

Formula Properties

Density lbs./gal.	9.92
KU Visc. @ R.T.	85-90

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